

Laboratory	Central Dockyard Laboratory, Naval Dockyard, Building No. 43, Naval Dockyard, Visakhapatnam, Andhra Pradesh		
Accreditation Standard	ISO/IEC 17025: 2005		
Discipline	Chemical Testing	Issue Date	29.02.2016
Certificate Number	T-1207	Valid Until	28.02.2018
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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
I. LUBRICANTS				
1.	Oils & lubricants	'K' Viscosity	IS 1448 (Part 25): 1976 (RA 2002)	2.5 cSt to 362 cSt
		Water Content	IS 1448 (Part 40): 1987 (RA 2010)	0.05 % to 10 %
		Flash Point (PMCC)	IS 1448 (Part 21): 2012	Ambient to 170 °C
		Flash Point (COC)	IS 1448 (Part 69): 2013	80 °C to 300 °C
		Total Acid Number (TAN)	IS 1448 (Part 1/Sec I): 2002	(0.01 to 70) mgKOH/g
		Total Base Number (TBN)	IS 1448 (Part 1/Sec II): 2002	(1.0 to 20) mgKOH/g
		Wear Metal Analysis (Cu, Fe, Sn, Pb, Zn, Ag, Ca, Na, Si, Al, Cd, Mg, Ni, B, Cr, Mn, P, Ti, Ba, Mo, V)	ASTM D5185-05	1 mg/kg to 900 mg/kg
		Wear Debris Analysis	ISO 4406: 1999	Qualitative
		Mechanical Impurities	GOST 6370: 1983	0.01 % to 5 %
		Particulate matter in Hydraulic Fluid	Defence standard 05-46 / Issue. 2: 1982 / ISO 11500: 1997	NAS Code 0 to 12 of size Range: 5 µ to 100 µ ISO Code: 0 to 28 of size Range 4 µ to 14 µ
II. WATER				
1.	Coolants	pH	IS 3025 (Part 11): 1983	1 to 14
		Chlorides	IS 3025 (Part 32): 1988	1 mg/l to 500 mg/l
		Total Hardness	IS 3025 (Part 21): 1983	1 mg/l to 500 mg/l

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2.	De Mineral Water	pH	IS 3025 (Part 11): 1983	1 to 14
		Chlorides	IS 3025 (Part 32): 1988	1 mg/l to 10 mg/l
		Total Hardness	IS 3025 (Part 21): 1983	1 mg/l to 15 mg/l
		Specific conductivity	IS 3025 (Part 14): 1983	1 µS/cm to 200 µS/cm

III. PAINTS & SURFACE COATING

1.	Paints & Enamels	Volatile Matter	IS 101 (Part 2/Sec II): 1987 (RA 2001)	20 % to 40 %
		Wt. in Kg / 10lt.	IS 101 (Part 1/Sec VII): 1987 (RA 1999)	9 kg/10 l to 14 kg/10 l
		Consistency	IS 3944: 1982 (RA 2000)	30 s to 120 s
		Flexibility & Adhesion (Bend test)	IS 101 (Part 5/Sec II): 1987 (RA 1999)	Indicative
		Resistance to Sea Water	IS 101 (Part 7/Sec I): 1989	Indicative
		Resistance to Sea Water (Salt Spray)	IS 101 (Part 6/Sec I): 1988 (RA 2000)	Indicative
		Colour	IS 5: 1999 (RA 2000) IS 101 (Part 4/Sec 2): 1989	Comparison
		Flash Point	IS 101 (Part 1/Sec VI): 1987 (RA 1999)	20 °C to 50 °C

IV. METALS & ALLOYS

1.	Copper & Its alloy	Tin	ND(V)/CDL/TMV/4500/01 Issue. 01 Dated. 21-02-2014	0.01 % to 10 %
		Lead		0.01 % to 15 %
		Zinc		0.01 % to 40 %

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	Copper & Its alloy	Phosphorous Manganese Magnesium Iron Nickel Silicon Aluminium Titanium Arsenic Sulphur Bismuth Chromium	ND(V)/CDL/TMV/4500/01 Issue. 01 Dated. 21-02-2014	0.01 % to 1 % 0.01 % to 5.5 % 0.001 % to 0.15 % 0.01 % to 6.0 % 0.01 % to 33.0 % 0.01 % to 6.0 % 0.01 % to 11 % 0.001 % to 1.3 % 0.001 % to 0.2 % 0.01 % to 0.2 % 0.01 % to 2 % 0.01 % to 0.19 %
2.	Aluminium & Its Alloys	Silicon Iron Copper Manganese Magnesium Chromium Nickel Zinc Titanium Lead Tin Vanadium Zirconium	ASTM E 1251: 2011	0.01 % to 20.00 % 0.01 % to 4.00 % 0.01 % to 0.50 % 0.01 % to 5 % 0.01 % to 10 % 0.001 % to 0.5 % 0.01 % to 2.8 % 0.01 % to 9 % 0.001 % to 1.0 % 0.001 % to 1.8 % 0.01 % to 2.0 % 0.001 % to 0.15 % 0.001 % to 0.30 %
3.	Titanium & Its alloys	Aluminium Tin Zirconium Molybdenum Vanadium Carbon Chromium Nickel Iron	ND(V)/CDL/TMV/4500/02 Issue. 01 Dated. 03-07-2015	1.1 % to 8.1 % 0.001 to 11.1 % 0.001 to 2.0 % 0.001 to 5.0 % 0.01 to 5.6 % 0.001 to 0.04 % 0.001 to 3.0 % 0.01 to 0.6 % 0.01 to 3.1 %

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	Titanium & Its alloys	Copper Manganese Silicon	ND(V)/CDL/TMV/4500/02 Issue. 01 Dated. 03-07-2015	0.01 to 1.0 % 0.01 to 6.0 % 0.01 to 0.6 %
4.	Low alloy steel	Carbon Silicon Manganese Sulphur Phosphorus Chromium Nickel Molybdenum Copper Vanadium Titanium	IS 8811: 1998	0.05 % to 1.5 % 0.08 % to 1.7 % 0.15 % to 2.5 % 0.003 % to 0.12 % 0.005 % to 0.08 % 0.08 to 5.5 % 0.01 % to 6.5 % 0.15 % to 1.4 % 0.15 % to 0.80 % 0.004 % to 0.80 % 0.05 % to 0.80 %
5.	Austenitic Stainless Steel	Carbon Silicon Manganese Sulphur Phosphorus Chromium Nickel Molybdenum Copper Vanadium Titanium Niobium Aluminum Tungsten	IS 9879: 1998	0.002 % to 1.70 % 0.005 % to 4.00 % 0.001 % to 19.00 % 0.005 % to 0.10 % 0.001 % to 0.07 % 6.00 % to 30.00 % 1.5 % to 22.00 % 0.005 % to 3.00 % 0.5 % to 8.00 % 0.005 % to 0.90 % 0.001 % to 0.45 % 0.08 % to 2.80 % 0.001 % to 0.045 % 0.02 % to 0.50 %

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