

<b>Laboratory</b>	<b>Bureau of Indian Standards (Eastern Regional Office Laboratory) P-230, C.I.T Scheme, VII M, Block W, Kankurgachi, Kolkata, West Bengal</b>		
<b>Accreditation Standard</b>	<b>ISO/IEC 17025: 2005</b>		
<b>Discipline</b>	<b>Electrical Testing</b>	<b>Issue Date</b>	<b>18.09.2014</b>
<b>Certificate Number</b>	<b>T-0178</b>	<b>Valid Until</b>	<b>17.09.2016</b>
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<b>S.No.</b>	<b>Product / Material of Test</b>	<b>Specific Test Performed</b>	<b>Test Method Specification against which tests are performed</b>	<b>Range of Testing / Limits of Detection</b>
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#### **I. CABLES AND ACCESSORIES**

<b>1. PVC Insulated cables for working voltage Upto &amp; including 1100 V, Heavy Duty Cable Size: Upto 35mm<sup>2</sup> IS 694 – 1990 (Reaffirmed 1995) IS 1554 (Part-1) - 1988 (RA 1999)&amp; Short Firing Cables (Used other than Shaft) IS 5950-1984</b>	i) Conductor Resistance Test	IS 10810(Part-5 ):1984	Up to 11 Ω
	ii) Thickness of Insulation & Sheath.	IS 10810(Part-6 ):1984	Caliper (0 to 150 mm) L.C. 0.01 mm
	iii) Loss of Mass Test.	IS 10810(Part-10 ):1984	Upto 200°C L.C. 0.1 °C
	iv) Thermal Ageing in air oven.	IS 10810(Part-11 ):1984	Upto 200 °C L.C. 0.1 °C
	v) Shrinkage Test.	IS 10810(Part-12 ):1984	Upto 200 °C L.C. 1 °C
	vi) Heat Shock Test.	IS 10810(Part-14 ):1984	Upto 200 °C L.C. 1 °C
	vii) Hot Deformation Test.	IS 10810(Part-15 ):1984	Upto 110 °C L.C. 1 °C
	viii) Insulation Resistance Test.	IS 10810(Part-43 ):1984	(10 to 100)X10 <sup>6</sup> MΩ
	ix) High Voltage Test (water immersion Test) a) A.C b) D.C	IS 10810(Part-45 ):1984	Up to 7 kV LC 0.2 kV Up to 20 kV LC 0.2 kV
	x) Flammability Test	IS 10810(Part-53 ):1984	Qualitative

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	<b>PVC Insulated cables for working voltage Upto &amp; including 1100 V, Heavy Duty Cable</b> <b>Size: Upto 35mm<sup>2</sup></b> <b>IS 694 – 1990 (Reaffirmed 1995)</b> <b>IS 1554 (Part-1) - 1988 (RA 1999)&amp;</b>  <b>Short Firing Cables (Used other than Shaft)</b> <b>IS 5950-1984</b>	Tensile Test for Aluminium conductor	IS10810(Part-2)-1984	Upto 2500 N L.C. 5 N
		Annealing Test for copper conductor	IS10810(Part 1)-1984	Upto 1000 N
		Tensile strength	IS10810(Part 7)-1984	Upto 5 kN L.C. 0.01 N
		Elongation of insulation and sheath	IS10810(Part-7)-1984	0 to 30 cm L.C. 0.5 mm
<b>2.</b>	<b>PVC Insulated cables for working voltage up to &amp; including 1100 V, Heavy Duty</b>  <b>Size: Upto 35mm<sup>2</sup></b> <b>IS 1554 (Part-1)- 1988 (Reaffirmed 1999)</b>	High Voltage Test at room temperature.	IS 10810(Part-45)-1984	Upto 7 kV AC L.C. 200 V
		Thermal stability Test	IS 10810(Part-60)-1984	Upto 200 °C L.C. 0.1 °C
		Tensile Test for Aluminium Conductor	IS 10810(Part-2)-1984	Upto 2000 N L.C. 5 N
		Annealing Test for Copper Conductor	IS 10810(Part-1)-1984	Upto 2500 N
		Tensile Test on insulation & sheath	IS 10810(Part -7)-1984	Upto 5 kN L.C. 0.01 N
		Elongation on insulation & sheath	IS 10810(Part -7)-1984	0 to 30 cm L.C.0.5 mm
		Test on Armouring wire & strips	IS 10810(Part -36 to 42)-1984	Qualitative

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<b>3.</b>	<b>Shot Firing Cable (Used other than Shaft) IS 5950 - 1984</b>	Annealing Test for Copper Conductor	IS 10810(Part-2)-1984	Upto 2500 N L.C. 5 N
		Tensile Strength of Insulation & Sheath	IS 10810(Part-7)-1984	Upto 5 kN L.C. 0.01 N
		Elongation of Insulation & Sheath	IS 10810(Part-7)-1984	0 to 30 cm Steel Scale L.C.0.5 mm

## **II. CONDUCTORS & CONDUCTING MATERIALS**

<b>1.</b>	<b>Aluminium Conductor for overhead Transmission Purposes, Aluminium Stranded Conductors  Aluminium Stranded Conductor Galvanized Steel Reinforced &amp; Aluminium Alloy Stranded Conductors</b>	Lay ratio.	IS 398(Part – 1) – 1996	Upto 150 mm
		Dimension of wires.	IS 398(Part 2)1996	Upto 25 mm
		Resistance Test.	IS 398(Part - 4 ) -1994	Upto 11 Ω
		Wrapping Test ( AAC & ACSR only)		Qualitative
		Weight of Zn-coating (ACSR only)		Upto 200 g
		Dip Test (ACSR only)		Qualitative

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a.	Aluminium Conductor for overhead Transmission Purposes, Aluminium Stranded Conductors	Breaking Load	IS 398(Part-1) -1996	Up to 2000N
b.	Aluminium Conductor for overhead Transmission Purposes, Aluminium Stranded Conductor Galvanized Steel Reinforced ( upto 100 mm <sup>2</sup> )	Breaking load of 'Al.' Breaking load of steel Torsion test on steel wire	IS 398(Part-2)1996	Up to 2000 N 0 to 40000N weight load up to 35 kg
c.	Aluminium Conductor for overhead Transmission Purposes, Aluminium Alloy Stranded Conductors	Breaking load Elongation	IS 398(Part -4) -1994	Up to 5000 N (0 to30 cm)

-X-X-X-X-X-X-X-X-X-X-X-X-